CORRUGATED METAL PIPE
Rugged, Dependable, Efficient
LANE’S CORRUGATED METAL PIPE (CMP)

Lane provides the complete CMP product line to meet all your needs: a full range of diameters, options for materials (see page 5), and custom fabricated fittings. Lane’s CMP pipe offerings can meet all the subsurface drainage demands of your site, building, roads, and pavements.

Steel and aluminum pipe is available in a variety of corrugations and wall thicknesses in diameters up to 144”. Corrugated steel pipe is available in a number of protective coatings to provide design service life, while aluminum pipe does not require protective coating. These choices allow designers to economically match the best material to the site conditions.

For more information, visit: lane-enterprises.com/CMP-Pipe.

DID YOU KNOW // With a multitude of pipe sizes, shapes, gauges, coatings, and material options, Lane’s corrugated metal pipe products are the most flexible and reliable drainage products available.

ABOUT LANE

As a full-line manufacturer of corrugated metal and plastic drainage products, Lane Enterprises, Inc. operates a number of plants in the Mid-Atlantic and Northeastern states producing various types of buried structures for the construction industry.

For more than 80 years, Lane has partnered with contractors, engineers, and municipalities to supply reliable products that provide the highest service life, strength, versatility, and economy. Our focus on quality products, responsive customer service, and technical expertise has established a long, proven history of successful partnerships within the industries we serve.
WHY SELECT CMP?

IT LASTS
100+ year service life is attainable with aluminized and polymer coatings, among others. CMP coatings can meet any service life requirement, and the life cycle can be accurately determined on any CMP product.

IT’S ECONOMICAL
CMP is the most economical pipe materials solution for both initial costs and total life cycle costs. Not only does it require less labor and machinery to install, but it’s easier and more economical to ship and handle and holds up to the most demanding installation conditions.

IT’S GREENER
With as much as 83% recycled content, steel is the greenest choice on the market.

IT’S VERSATILE
Corrugated metal pipe is manufactured in a wide variety of gauges, corrugations, shapes, and coatings, in diameters ranging from 6" to 12'.

APPLICATIONS
- Culverts
- Storm Sewers
- Underground Storage Systems
- Underground Sand Filter
- Slotted Drain
- Pipe Rehabilitation Relines
- Small Bridges
- Conduits
- Underdrains
- Dewatering Casings
- Risers
- Pond Kits
MATERIAL OPTIONS

- Aluminized Steel Type 2
- Polymer-Coated Galvanized Steel
- Aluminum Alloy
- Galvanized Steel
- Asphalt-Coated Galvanized Steel

COATINGS

Corrugated metal pipe is available in different material types to economically meet the environmental and service life conditions defined for each installation.

ALUMINIZED STEEL TYPE 2

Aluminized steel pipe combines the strength of steel with the corrosion resistance of aluminum. Pipe is produced from steel coil with a one-ounce per square foot aluminum coating.

POLYMER-COATED

A 10-mil polymer film is laminated over each side of a galvanized steel coil to create the premier coating available today. The protective film is a tough, rugged polyolefin laminate that provides galvanized CSP with a durable barrier that exceeds the corrosion and abrasion resistance of all other coatings with the added feature of providing a 100-year service life.

ALUMINUM ALLOY

The core material for aluminum alloy pipe is specially formulated to resist the effects of corrosion and abrasion. Corrosion resistance is further improved by cladding each surface of the core with a higher grade aluminum alloy that totals 10% of the total sheet thickness.

GALVANIZED STEEL

The traditional galvanized CSP is produced from steel coil with a two-ounces per square foot zinc coating.

ASPHALT-COATED

A uniform coating is applied to the interior and exterior of the pipe to increase the service life of galvanized CSP.
**ESTIMATED SERVICE LIFE**

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>SERVICE LIFE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminized Steel Type 2</td>
<td>Minimum 100 years (14 ga.)</td>
</tr>
<tr>
<td>Polymer-Coated Galvanized Steel</td>
<td>Minimum 100 years</td>
</tr>
<tr>
<td>Aluminum Alloy</td>
<td>Minimum 75 years</td>
</tr>
<tr>
<td>Galvanized Steel</td>
<td>Minimum 50 years</td>
</tr>
<tr>
<td>Asphalt-Coated Galvanized Steel</td>
<td>Extends the service life of Galvanized Steel</td>
</tr>
</tbody>
</table>

1In the recommended environment (see CMP Service Life Guide)
CORRUGATED STEEL PIPE & PIPE ARCHES

ECONOMICAL, RUGGED, AND EFFICIENT
Lane fabricates and stocks a full range of corrugated steel pipe in a variety of materials, linings, and coatings to meet specific durability and hydraulic requirements. CSP is available in round sizes from 6" through 144" and in pipe-arches through 120" equivalent. CSP is unparalleled in its ability to be fabricated to meet demanding site requirements, especially in larger diameters.

BENEFITS OF CSP INCLUDE:
• Long Service Life (100+ Years)
• The most environmentally-friendly and LEED-friendly drainage product on the market
• Superior Strength

CORRUGATED STEEL PIPE (CSP)*
SIZES, SHAPES, CORRUGATIONS, AND METAL THICKNESSES

<table>
<thead>
<tr>
<th>Corrugations</th>
<th>Round</th>
<th>Pipe-Arch (Span x Rise)</th>
</tr>
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<tbody>
<tr>
<td>1½&quot; x ¼&quot;</td>
<td>6&quot; to 10&quot;</td>
<td></td>
</tr>
<tr>
<td>2½&quot; x ½&quot;</td>
<td>12&quot; to 72&quot;</td>
<td>14&quot;x 9&quot; to 83&quot;x 57&quot;</td>
</tr>
<tr>
<td>3&quot; x 1&quot;</td>
<td>48&quot; to 102&quot;</td>
<td>53&quot;x 41&quot; to 117&quot;x 79&quot;</td>
</tr>
<tr>
<td>5&quot; x 1&quot;</td>
<td>48&quot; to 144&quot;</td>
<td>53&quot;x 41&quot; to 142&quot;x 91&quot;</td>
</tr>
<tr>
<td>(SRP) ¾&quot; x ¾&quot; x 7½&quot;</td>
<td>15&quot; to 102&quot;</td>
<td>20&quot;x 16&quot; to 103&quot;x 71&quot;</td>
</tr>
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</table>

18 gauge (0.052”), 16 gauge (0.064”), 14 gauge (0.079”), 12 gauge (0.109”), 10 gauge (0.138”), 8 gauge (0.168”)

*Typical size ranges only. Consult a Lane representative for availability beyond these limits.
SPIRAL RIB PIPE

HYDRAULICALLY EFFICIENT
Lane’s Spiral Rib Pipe (SRP) offers all the advantages of corrugated metal pipe, plus greater hydraulic efficiency. Lane fabricates the largest variety of SRP products anywhere. The smooth interior of SRP makes it especially suited for manhole to manhole storm sewer runs and for use as a liner pipe for rehabilitating existing culverts.

Lane fabricates SRP in steel and aluminum and can supply steel pipe with a variety of coatings for greater service life. SRP is available in round sizes from 15" through 120" and in pipe-arches through 102" equivalent. Lane can fabricate spiral rib pipe in almost any diameter or length to meet project specifications.

INSTALLATION ADVANTAGES OVER CONCRETE PIPE:
• Fewer Joints
• Lighter Weight
• Stronger Joints
• Handling Ease
• Longer Pipe Lengths
• Quicker Installations

SRP requires 40% less joints than concrete pipe installations. Fewer joints mean fewer problems during and after installation.
OPEN-TOP SLOTTED DRAIN PIPE

SIMPLE, EFFICIENT, AND ECONOMICAL
Lane’s Open-Top Slotted Drain (OTSD) pipe is a convenient and economical way to collect sheet drainage. A practical combination of pipe and inlet structure, OTSD reduces or eliminates the need for traditional catch basin structures and has the added value of efficiently managing surface water sheet flow.

Installing Lane’s OTSD saves money and eliminates complex grading needed to accommodate catch basin structures.

Lane’s exclusive Continuous Slot Connector provides continuity between pipe sections and eliminates the need for special connecting bands—a standard annular band does the job.

A completely galvanized system constructed by securing a slotted grate atop Lane’s corrugated metal pipe, OTSD is designed specifically to intercept sheet flow from roadways, loading docks, parking lots, airport surfaces, or factory floors.

Each 20’ section can handle up to a 1.8” surcharge depth and can be used almost anywhere: for curbside drainage, cross drains at intersections or driveways, and interior drains at plants and factories.
END SECTIONS

HYDRAULICALLY SUPERIOR TREATMENT FOR CULVERTS
Lane’s metal end sections provide a practical, economical and, attractive end treatment for metal culverts. Our prefabricated, flared design is hydraulically efficient, reduces soil erosion, and easily blends into the finished slope.

The lightweight, flexible metal construction of Lane’s end sections are made to fit culvert inlets and outlets of all sizes. They can be used with either annular or helical corrugated metal pipe or high-density polyethylene (HDPE) pipe.

BENEFITS OF END SECTIONS:
• No special tools or equipment required to install
• End sections easily join to culvert barrels, forming a continuous, convenient, one-piece structure
• Toe plates prevent undercutting

Lane’s end sections improve inlet efficiency and reduce headwater control, scour, and sedimentation problems.
STORMWATER MANAGEMENT SYSTEMS

COST EFFICIENT AND SMART BY DESIGN
Underground or buried storm water storage systems have quickly become a standard site development feature. Maximizing prime real estate and eliminating the hazards, risks, and poor aesthetics of above-ground basins has led to the development of a number of different products. With sizes up to 12’ diameter and a full range of fittings, CMP becomes the most versatile, cost-effective, and durable option in the market.

ADVANTAGES OF LANE STORMWATER MANAGEMENT SYSTEMS:
• The larger sizes available allow for less obtrusive footprints
• Installs faster, is stronger, and more reliable than other systems
• Completely integrated flow control devices and other custom fittings
• Perforated pipe offerings for infiltration, retention, or groundwater recharge applications
• Available in all the different CMP material options to meet specific service life requirements

REDUCE ENGINEERING TIME
Lane can provide the complete package for your stormwater management system, including engineering design, drawings, and supporting hydraulic submittals.

Contact your Lane representative to start your stormwater management package today.
ALUMINUM DRAINAGE PIPE

TOUGH, LIGHTWEIGHT, AND RELIABLE
Lane’s aluminum drainage products provide added protection with a tough oxide film and an alloy that is specifically formulated to resist the effects of corrosion and abrasion.

The core material for aluminum drainage products is highly corrosion resistant and is even further improved by cladding each surface of the core.

BENEFITS OF ALUMINUM DRAINAGE PIPE:
• Lightweight
• Easy to Install
• Long Service Life

The lighter weight of aluminum makes it easy to install, but proves to be a heavyweight when providing protection against abrasion and corrosion.

CORRUGATED ALUMINUM ALLOY PIPE (CAAP)*
SIZES, SHAPES, CORRUGATIONS, AND METAL THICKNESSES

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16 gauge (0.060"), 14 gauge (0.075"), 12 gauge (0.105"), 10 gauge (0.135"), 8 gauge (0.164")

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LANE Products

Corrugated Metal Pipe
Spiral Rib Pipe
Corrugated HDPE Pipe
Structural Plate Pipe
Low Profile Box Culvert
Open Top Slotted Drain
Stormwater Management Systems
CFT (HDPE) Water Quality Unit
CMP Sandfilter
Custom Fabrications
Welded Wire Mesh Gabions
Structural Plate Headwalls
Long Span Bridge & Culvert Services
Rebar and Custom Powder Coatings

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plasticpipe.org

Lane provides a complete range of drainage solutions for every application.

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