### 13.5 Gauge PVC Mattresses

Materials
Wire Mesh

| Opening | $3 " \times 1.5 "$ |
| :--- | :--- |
| Diameter | 13.5 Gauge (0.087") |
| Galvanized | $0.8 \mathrm{oz} / \mathrm{ft}^{2}$ |
| Tensile Strength | 60,000 psi min. |
| Weld Shear Strength | 225 ft -lbs |
| PVC Coating | $0.015^{\prime \prime}-0.020 "$ |

Spiral Wire
Diameter $\quad 12$ Gauge ( 0.0106 ")
Galvanized $\quad 0.8 \mathrm{oz} / \mathrm{ft}^{2}$
Tensile Strength $\quad 60,000$ psi min.
PVC Coating 0.015"-0.020"
Lacing Wire
Diameter
13.5 Gauge ( 0.087")

Galvanized $0.8 \mathrm{oz} / \mathrm{ft}^{2}$

Tensile Strength $\quad 60,000$ psi min.
PVC Coating $0.015 "$ - 0.020"

## Fabrication

In accordance with ASTM A974, Lane mattresses are manufactured with all panels mechanically connected at the production facility, aside from the lid. Mattress lids are supplied as panels, or in 200' roll form if specified. They are supplied in collapsed form and stacked in bundles for easy job site assembly. Where the length of the mattress exceeds the width, the length is divided equally into cells using diaphragm panels so that each cell is no greater than one cubic yard. Each Lane mattress is supplied with enough accessories (vertical spirals, temporary fasteners, and lacing wire) to completely assemble and install, with minimal tools required. See gabion and mattress installation guide for details. In addition, all Lane mattresses are made from materials made in the USA.


| Standard 13.5 Mattress Sizes |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Size | Cells | Capacity <br> (cu. yds.) | Weight <br> (lbs.) | PVC Weight <br> (lbs.) |
| $6^{\prime} \times 6^{\prime} \times 6^{\prime \prime}$ | 1 | 1 | 30 | 37 |
| $6^{\prime} \times 6^{\prime} \times 9^{\prime \prime}$ | 2 | 2 | 32 | 40 |
| $6^{\prime} \times 6^{\prime} \times 12^{\prime \prime}$ | 3 | 3 | 34 | 43 |
| $9^{\prime} \times 6^{\prime} \times 6 " \prime$ | 4 | 4 | 42 | 53 |
| $9^{\prime} \times 6^{\prime} \times 9 "$ | 1 | 0.5 | 45 | 57 |
| $9^{\prime} \times 6^{\prime} \times 12^{\prime \prime}$ | 2 | 1 | 48 | 61 |
| $12^{\prime} \times 6^{\prime} \times 6^{\prime \prime}$ | 3 | 1.5 | 55 | 69 |
| $12^{\prime} \times 6^{\prime} \times 9^{\prime \prime}$ | 4 | 2 | 58 | 73 |
| $12^{\prime} \times 6^{\prime} \times 12^{\prime \prime}$ | 1 | 0.33 | 62 | 78 |

