



**STORMWATER CHAMBER SPECIFICATIONS**

1. STORMWATER CHAMBERS SHALL BE LANE STORMKEEPER® SK31 OR APPROVED EQUAL.
2. CHAMBERS SHALL BE MANUFACTURED FROM VIRGIN POLYPROPYLENE RESINS.
3. CHAMBERS SHALL PROVIDE CONTINUOUS, UNRESTRICTED INTERNAL SPACE WITH NO INTERNAL SUPPORT PANELS THAT WOULD IMPEDE FLOW OR LIMIT ACCESS FOR INSPECTION.
4. THE STRUCTURAL DESIGN OF THE CHAMBERS, THE STRUCTURAL BACKFILL, AND THE INSTALLATION REQUIREMENTS SHALL ENSURE THAT THE LOAD FACTORS SPECIFIED IN THE AASTHO LRFD BRIDGE DESIGN SPECIFICATIONS, SECTION 12.12 ARE MET FOR A.) LONG DURATION DEAD LOADS, AND B.) SHORT DURATION LIVE LOADS, BASED ON THE AASHTO DESIGN TRUCK WITH CONSIDERATION FOR IMPACT AND MULTIPLE VEHICLE PRESENCE.
5. CHAMBERS SHALL MEET ASTM F2418, "STANDARD SPECIFICATION FOR POLYPROPYLENE (PP) CORRUGATED WALL STORMWATER COLLECTION CHAMBERS."
6. CHAMBERS SHALL BE DESIGNED AND ALLOWABLE LOADS DETERMINED IN ACCORDANCE WITH ASTM F2787, "STANDARD PRACTICE FOR STRUCTURAL DESIGN OF THERMOPLASTIC CORRUGATED WALL STORMWATER COLLECTION CHAMBERS."

7. ONLY CHAMBERS THAT ARE APPROVED BY THE SITE DESIGN ENGINEER WILL BE ALLOWED. THE CHAMBER MANUFACTURER SHALL SUBMIT THE FOLLOWING UPON REQUEST TO THE SITE DESIGN ENGINEER FOR APPROVAL BEFORE DELIVERING CHAMBERS TO THE PROJECT SITE:
  - A. A STRUCTURAL EVALUATION SEALED BY A REGISTERED PROFESSIONAL ENGINEER THAT DEMONSTRATES THAT THE LOAD FACTORS ARE GREATER THAN OR EQUAL TO 1.95 FOR DEAD LOADS AND 1.75 FOR LIVE LOADS, THE MINIMUMS REQUIRED BY ASTM F2787 AND BY AASHTO FOR THERMOPLASTIC PIPE. (THE 50 YEAR CREEP MODULUS DATA SPECIFIED IN ASTM F2418 MUST BE USED AS PART OF THE AASHTO STRUCTURAL EVALUATION TO VERIFY LONG TERM PERFORMANCE.)
  - B. STRUCTURAL CROSS SECTION DETAIL ON WHICH THE STRUCTURAL EVALUATION IS BASED.
8. CHAMBERS AND END CAPS SHALL BE PRODUCED AT AN ISO 9001 CERTIFIED MANUFACTURING FACILITY.

**IMPORTANT - NOTES FOR THE BIDDING AND INSTALLATION OF THE STORMKEEPER® SK31 SYSTEM**

1. LANE STORMKEEPER® SK31 CHAMBERS SHALL NOT BE INSTALLED UNTIL THE MANUFACTURER'S REPRESENTATIVE HAS COMPLETED A PRECONSTRUCTION MEETING WITH THE INSTALLERS.
2. LANE STORMKEEPER® SK31 CHAMBERS SHALL BE INSTALLED IN ACCORDANCE WITH THE LANE STORMKEEPER® SK31 INSTALLATION GUIDELINE.
3. CHAMBERS ARE NOT TO BE BACKFILLED WITH A DOZER OR AN EXCAVATOR LOCATED OVER THE CHAMBERS.  
LANE RECOMMENDS THREE (3) BACKFILL METHODS:
  - A. STONESHOOTER LOCATED OFF THE CHAMBER BED.
  - B. BACKFILL AS ROWS ARE BEING BUILT WITH AN EXCAVATOR ON THE FOUNDATION STONE OR SUBGRADE.
  - C. BACKFILL FROM OUTSIDE THE EXCAVATION UTILIZING A LONG BOOM HOE OR EXCAVATOR.
4. THE FOUNDATION STONE SHALL BE LEVELED AND COMPACTED PRIOR TO PLACING CHAMBERS.
5. JOINTS BETWEEN CHAMBERS SHALL BE PROPERLY SEATED BEFORE PLACING STONE.
6. MAINTAIN MINIMUM SIX INCH (6") SPACING BETWEEN CHAMBER ROWS.
7. INLET AND OUTLET MANIFOLDS MUST BE INSERTED A MINIMUM OF 12 INCHES INTO CHAMBER END CAPS.
8. EMBEDMENT STONE SURROUNDING THE CHAMBERS MUST BE CLEAN, CRUSHED, ANGULAR STONE ¾" TO 2".
9. THE CONTRACTOR MUST REPORT ANY DISCREPANCIES WITH CHAMBER FOUNDATION SUBGRADE MATERIALS BEARING CAPACITIES TO THE SITE DESIGN ENGINEER.

**NOTES FOR CONSTRUCTION EQUIPMENT**

1. LANE STORMKEEPER® SK31 CHAMBERS ARE TO BE INSTALLED IN ACCORDANCE WITH INSTALLATION GUIDELINES.
2. THE USE OF CONSTRUCTION EQUIPMENT OVER THE LANE STORMKEEPER CHAMBERS IS LIMITED.
  - A. NO EQUIPMENT IS ALLOWED ON BARE CHAMBERS.
  - B. NO RUBBER Tired LOADERS, DUMP TRUCKS, OR EXCAVATORS ARE ALLOWED OVER THE CHAMBERS UNTIL PROPER FILL DEPTHS ARE ACHIEVED IN ACCORDANCE WITH THE STORMKEEPER SK 31 INSTALLATION GUIDE.
  - C. WEIGHT LIMITS FOR CONSTRUCTION EQUIPMENT CAN BE FOUND IN THE STORMKEEPER SK31 INSTALLATION GUIDE.
3. A MINIMUM COVER OF 36" OF STABILIZED COVER MATERIALS OVER THE CHAMBERS IS REQUIRED FOR DUMP TRUCK TRAVEL OR DUMPING.
4. DURING NORMAL PAVING OPERATIONS, DUMP TRUCK AXLE LOADS ON 18" OF COVER FOR THE STORMKEEPER CHAMBER MAY BE NECESSARY. PRECAUTIONS SHOULD BE TAKEN TO AVOID RUTTING OF THE ROAD BASE LAYER, TO ENSURE THAT COMPACTION REQUIREMENTS HAVE BEEN MET AND THAT A MIN OF 18" OF COVER EXISTS OVER THE CHAMBERS.

**USE OF A DOZER TO PUSH EMBEDMENT STONE BETWEEN THE ROWS OF CHAMBERS MAY CAUSE DAMAGE TO THE CHAMBERS AND IS NOT AN ACCEPTABLE BACKFILL METHOD. ANY CHAMBERS DAMAGED BY THE "DUMP AND PUSH" METHOD ARE NOT COVERED UNDER THE STORMKEEPER STANDARD WARRANTY.**

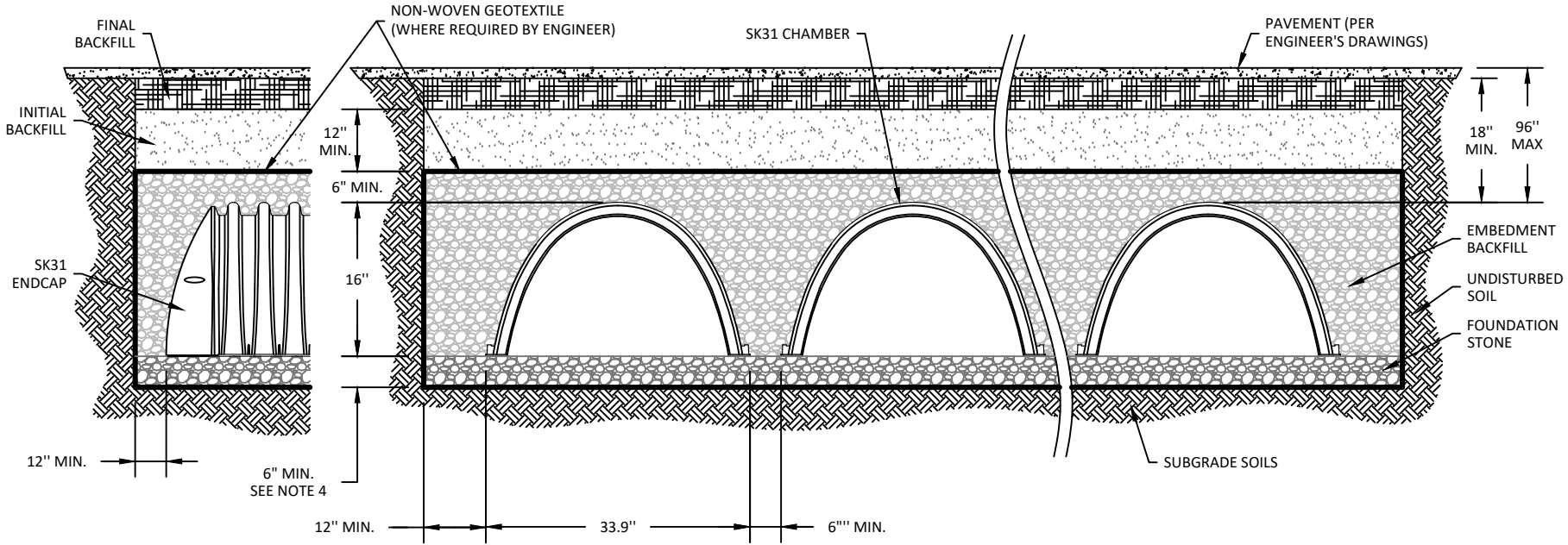
CONTACT LANE ENTERPRISES WITH QUESTIONS ON INSTALLATION REQUIREMENTS OR CONSTRUCTION LOADING AND EQUIPMENT.

**STANDARD SK31  
STORMKEEPER CHAMBER  
SYSTEM NOTES &  
DETAILS**

**LANE ENTERPRISES, INC.**

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**NOTES:**

1. CHAMBER SYSTEMS SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S LATEST INSTALLATION GUIDELINES.
2. SUBGRADE: TRENCH BOTTOMS WITH UNSTABLE OR UNYIELDING MATERIAL SHALL BE EXCAVATED TO A DEPTH DIRECTED BY THE ENGINEER AND REPLACED WITH SUITABLE MATERIAL. FOR UNSTABLE MATERIALS, GEOTEXTILE MAY BE USED TO STABILIZE THE TRENCH BOTTOM, IF DIRECTED BY THE ENGINEER. THE DESIGN ENGINEER IS RESPONSIBLE FOR VERIFYING SUBGRADE SUITABILITY.
3. GEOTEXTILE: AN AASHTO M288 CLASS 2 NON-WOVEN GEOTEXTILE SHALL BE USED TO PREVENT ADJACENT MATERIALS FROM MIGRATING INTO THE FOUNDATION AND EMBEDMENT ZONES.
4. FOUNDATION STONE: SUITABLE MATERIAL SHALL BE A CLEAN, CRUSHED, ANGULAR STONE WITH AN AASHTO M43 DESIGNATION BETWEEN #3 AND #57 (AASHTO M43 SIZES NO. 3, 357, 4, 467, 5, 56, 57). MINIMUM FOUNDATION STONE THICKNESS SHALL BE 6 INCHES AND INCREASED AS NECESSARY PER TABLE 1. COMPACTION REQUIREMENTS ARE MET WHEN PLACED AND COMPACTED IN 6 INCH MAXIMUM LIFTS USING TWO FULL COVERAGES WITH A VIBRATORY COMPACTOR.
5. EMBEDMENT STONE: SUITABLE MATERIAL SHALL BE A CLEAN, CRUSHED, ANGULAR STONE WITH AN AASHTO M43 DESIGNATION BETWEEN #3 AND #57 (AASHTO M43 SIZES NO. 3, 357, 4, 467, 5, 56, 57). EMBEDMENT STONE SHALL EXTEND FROM THE TOP OF THE FOUNDATION STONE TO NOT LESS THAN 6 INCHES ABOVE THE CHAMBER. NO COMPACTION IS REQUIRED WHEN STONE IS PROPERLY PLACED ON AND AROUND THE CHAMBERS (NOTE: MANIFOLD INSTALLATION WILL REQUIRE STANDARD PIPE INSTALLATION PRACTICES).
6. INITIAL BACKFILL: SUITABLE MATERIAL SHALL BE (1) A GRANULAR, WELL-GRADED, SOIL-AGGREGATE MIXTURE WITH LESS THAN 35% FINES PER AASHTO M145, OR (2) A CLEAN, CRUSHED, ANGULAR STONE WITH AASHTO M43 SIZES NO. 3, 357, 4, 467, 5, 56, 57, 6, 67, 68, 7, 78, 8, 89, 9, OR 10. NOTE THAT PAVEMENT SUBBASE MAY COMPRISE A PORTION OF THIS LAYER. COMPACT CLEAN MATERIALS (LESS THAN 5% FINES) IN MAXIMUM 12 INCH LIFTS TO A MINIMUM 95% RELATIVE COMPACTION AND ALL OTHER MATERIALS IN MAXIMUM 6 INCH LIFTS TO A MINIMUM 95% STANDARD PROCTOR DENSITY UNLESS DIRECTED DIFFERENTLY BY THE ENGINEER. INITIAL BACKFILL SHALL EXTEND FROM TOP OF EMBEDMENT STONE TO NOT LESS THAN 18 INCHES ABOVE THE CHAMBER. COMPACTION ROLLER SHALL NOT EXCEED A 12,000 POUND GROSS VEHICLE WEIGHT OR A 20,000 POUND DYNAMIC FORCE. USE DYNAMIC FORCE OF ROLLER ONLY AFTER COMPACTED FILL EXTENDS 24 INCHES ABOVE CHAMBERS. ROLLER TRAVEL SHALL BE PARALLEL TO CHAMBER ROWS.
7. FINAL BACKFILL: SUITABLE MATERIALS, COMPACTION LIFTS, AND COMPACTION LEVELS AS DIRECTED BY THE ENGINEER. FINAL BACKFILL SHALL EXTEND FROM THE TOP OF THE INITIAL BACKFILL AND CONSTRUCTED TO A HEIGHT IN WHICH THE FINAL GRADE IS NO MORE THAN 96 INCHES ABOVE THE CHAMBER.
8. MINIMUM COVER: A MINIMUM COVER OF 18 INCHES IS REQUIRED TO SUPPORT A PAVING OPERATION WHEN THE SUBBASE AND BASE COURSES HAVE BEEN CONSTRUCTED TO ROADWAY STANDARDS. CONSIDERATIONS SHALL BE MADE TO INCREASE THE MINIMUM COVER TO OFFSET RUTTING POTENTIALS WHEN THE SURFACE IS LEFT UNPAVED AND LIABLE FOR TRAFFIC AND/OR CONSTRUCTION LOADINGS. SEE ALSO PAGE 1 "NOTES FOR CONSTRUCTION EQUIPMENT."
9. LOAD RATING: A PAVEMENT CONSTRUCTED ON PROPERLY PREPARED SUBBASE AND BASE COURSES WILL SUPPORT STANDARD HIGHWAY DESIGN TRUCKS (I.E. HS-20, HS-25, HL-93).

STANDARD SK31 STORMKEEPER  
 CROSS SECTION &  
 SYSTEM NOTES &  
 DETAILS  
 LANE ENTERPRISES, INC.

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STANDARD SK31 STORMKEEPER  
SK31 FOUNDATION STONE DEPTH CHART  
SYSTEM NOTES &  
DETAILS

LANE ENTERPRISES, INC.

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**TABLE 1: SK31 FOUNDATION STONE DEPTH REQUIREMENTS (INCHES)**

Cover Height ft	SK31 Minimum Required Bearing Capacity of Native Soil Subgrade, ksf																					
	4.1	4.0	3.9	3.8	3.7	3.6	3.5	3.4	3.3	3.2	3.1	3.0	2.9	2.8	2.7	2.6	2.5	2.4	2.3	2.2	2.1	2.0
1.5	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	15.0	15.0
2.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	15.0	15.0	15.0
2.5	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	15.0	15.0	15.0	18.0
3.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	15.0	15.0	15.0	18.0	18.0
3.5	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	12.0	15.0	15.0	18.0	18.0	21.0
4.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	12.0	15.0	15.0	18.0	18.0	21.0
4.5	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	12.0	15.0	15.0	18.0	18.0	21.0
5.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	15.0	15.0	15.0	18.0	18.0	21.0
5.5	6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	12.0	15.0	15.0	15.0	18.0	18.0	21.0
6.0	6.0	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	12.0	15.0	15.0	15.0	18.0	18.0	21.0	21.0
6.5	6.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	15.0	15.0	15.0	18.0	18.0	18.0	21.0	24.0
7.0	6.0	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	12.0	15.0	15.0	15.0	18.0	18.0	21.0	21.0	24.0
7.5	6.0	6.0	6.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	12.0	12.0	15.0	15.0	15.0	18.0	18.0	21.0	21.0	24.0	27.0
8.0	6.0	9.0	9.0	9.0	9.0	9.0	9.0	12.0	12.0	12.0	12.0	12.0	15.0	15.0	15.0	18.0	18.0	21.0	21.0	24.0	24.0	27.0

